

50 A Contact Clamp for High Current



The 50 A Contact Clamp series for contacting of flat contacts has the following features:

- Contacting manually or automatically
- Contact surface protective
- High current capacitance
- Low transition resistance
- Long service life
- Modular and easy maintenance
- Can be combined with alternative test contacts
- Mountable irrespective of its position
- Little required space

The 50 A Contacting Clamp made of tempered copper-beryllium alloy has been developed for the contacting of conducting flat contacts. Via large contact surfaces currents of up to 50 A can be transmitted safely and without damage to the contact surfaces, for example, on Faston flat contacts 2.8 until 4.8 x 0.8 mm. It also can be used for automatically contacting in automated test systems or rigs. For various applications the 50 A Contacting Clamp can be adapted. Custom made products and further information are available upon request.

Mechanical Specifications

Camber

$F_0 = 4 \text{ N}$ (w/o plugged contact clamp)

Spring rate

$D = 5000 \text{ N/m}$

Contact force

$F_K = F_0 + D \cdot d/2$

Maximum contact thickness

$d_{\max} = 1.5 \text{ mm}$

Insertion force

$F_I = 5 - 6 \text{ N}$ (ref. contact $d = 0.8 \text{ mm}$)

Drawing force

$F_A = 3.2 - 3.6 \text{ N}$ (ref. contact $d = 0.8 \text{ mm}$)

Electrical Specifications (contact spring incl. soldered joint)

Maximum allowable continuous current

50 A (cross section gripper tot. 4.8 mm²)

Typical transfer resistance

1 mΩ (ref. 0.8 mm Faston tinned)

Contact cycles

Max. 500,000 (dependent upon the inserted contact)

Contacting mode

Manual or automatic

Caution

Do not plug or remove contacts under load.

Material and Surface

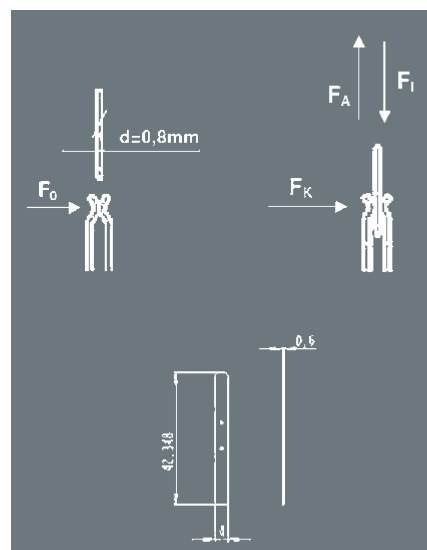
Contact clamb made of copper-beryllium alloy

Bolt made of steel

Housing made of polymer plastic



50 A Contact Clamp
Utility patent DE 20 206 006 957 U1



50 A Contact Clamp force diagram above
(not contacted and contacted state) and
front and side view below